

BANGKOK PACIFIC STEEL



First established in 1974 as Bangkok Pacific Limited Partnership, it was later changed to Bangkok Pacific Steel Company Limited in 1981 with a registered capital of 10 million baht. Bangkok Pacific Steel or BPS is recognized as a pioneer steel processing center in Thailand specializing in electrical steel (Silicon steel). It has provided steel precision slitting, pressing services and products for the country's major electrical appliances and electronic industries for more than 20 years.

In responding to the perpetual rapid growth in industry and investment, we have acquired new technologies, new machinery and equipment as well as organized technical training programs for our staff, more than 400 in numbers, in order to cope with the expanding markets.

Today, BPS, with the increased capital of 120 million baht, fully paid, has 4 precision slitting factories with the slitting capacity of 28,000 metric tons per month and 2 pressing factories capable of punching over 8,000 metric tons of transformer and motor cores per month. Supported by the state-of-the-art Quality Control System, Die Making and Die Maintenance Department, all services and products are guaranteed to be the best.

BPS philosophies

- Total customer satisfaction
- Finest quality
- On-time delivery
- Continuous process improvement
- Flexiblility

SLITTING



Slitting factories at BPS are equipped with advanced machinery and operated by highly skilled staff. The slitting lines are capable of handling wide range of materials with 500 to 1,500 millimetres in width and 0.01 to 4.5 millimetres in thickness. High-grade tungsten carbide knives are used for cutting silicon steel, and belt bridle tension rolls are untilized in slitting materials with critical surfaces such as stainless steel, tinplate and aluminium. These facilities and processes, therefore, yield best quality finished products with least width tolerance, camber and burr. The surface is free from scratch and the stripes are free from any defect.







PRESS AND ANNEALING

BPS is a major supplier of EI cores, motor cores and other laminations to local industries. It also exports its products to many countries in the region. Our sophisticated press factories are equipped with advanced high-speed automatic press machines ranging from 25 to 300 tons, and high-precision dies capable of meeting any specifications of high-precision cores. The factories have special Die Making and Die Maintenance Department completed with modern facilities and equipment.

Our annealing furnances ensure consistently high quality products. The stress relief annealing process removes strain and restores the inherent magnetic properties of laminations.









QUALITY CONTROL & PROCESS IMPROVEMENT



Although every step of the production is routinely and rigorously inspected and controlled to meet the highest standard, the whole process has yet to go through continuous improvement in oder to ensure our product quality and total customer satisfaction, and put us at the forefront of steel processing center in Thailand.





COMPANY OUTLINE

Establishment: 1974 Bangkok Pacific Ltd., Part.

1981 Bangkok Pacific Steel Co., Ltd.

Paid-up capital : 120,000,000 baht

Plant size : Land area 48,000 sq.m.

Factory area 15,5000 sq.m. Office area 2,520 sq.m.

No. of employees: Over 400

Major Business : CONTRACT SLITTING SERVICE of

Electrical Steel
 Stainless Steel

Coated Steel
 Aluminium Sheet

Cold Rolled Steel
 Copper Sheet

Galvanized Steel
 Insulated Paper

Electro Galvanized Steel
 Polyester Film

Tinplate
 etc.

CONTRACT STAMPING & ANNEALING SERVICE of

El core
 Motor Core
 Stamped Part

CONTRACT SUPPLIER of

· Slitted Coils or Strips of

Electrical Steel, Galvanized Steel

Electro Galvanized Steel, Cold Rolled Steel
Tinplate, Stainless Steel and other mild steels

Transformer and Motor Laminations

Automobile Parts and other Stamped Parts

Major Facilities : • 14 Slitters (500m/m - 1,600m/m)

· 3 Shearing lines

46 press machines (25 tons - 300 tons)

· Testing and inspection equipments

Die Making machines & Equipments

Die Maintenance machines & Equipments

 Engineering machinery and Equipment for Machine Making and Maintenance

· 4 units of Batch type Annealing furnance

• 1 unit of Burnoff Annealing furnance



Monthly capacity:

Slitting 28,000 Tons
Press 10,000 Tons
Shearing 1,000 Tons
Annealing 400 Tons

Master Coil storage capacity:

50,000 Tons

Export:

To Hong Kong, ASEAN countries, India and Japan

Bank reference:

- Kasikorn Bank
- · Bangkok Bank
- · Siam Commercial Bank
- · Krung Thai Bank
- · Bank of Ayudhya
- TMB Bank
- Standard Chartered Bank (Thai)
- United Overseas Bank (Thai)



